



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5039-3
Job Sheet 203065



Part No: D5039-3

Job Qty: 10 pcs

Part Name: Master Link



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/8/19

Job Tracking No:

Due Date: 11/22/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP REV:A 14.05.26 NEW ISSUE/ ECN14-567 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10	11/22/19	11/22/19	0.00	0.00	Purchasing - 1		NOV 20 2019
		pcs					Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	10	11/22/19	11/22/19	0.00	0.00	Packaging 2 - 1 - B4B		NOV 20 2019
		pcs					Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S233484



Part: D5039-3
Job No: 203065
Serial No/Batch: S233484

Revision:
Inspector:
Exp Date:
Instructions: Various STC's
Date: 11/20/19

				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	10 pcs	11/22/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	10 pcs	11/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	

DAS
81
9-89 JAN 07 2020

DAS
82
9-89

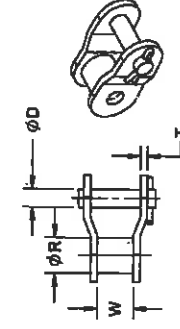
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	DAS 84 9-89 \$7144
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	10 pcs	11/22/19	0.00 0.00	QC 21 - SA - 21	DAS JAN 08 2020

Part Op 100 - Issue P/O: _____ Description: Master Link Supplier: Acklands Grainger or CTG Supplier P/N: 6L094
Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)
120 - (QC6- All purchased or subcontracted products)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
6L094	Master Link D5039-3	10 Ea (1 ea)	100-Purchasing	S233463

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	6L094	10	0	0

Part Specifications				
Specifications could not be found.				



⚠ D5039-5 HALF LINK

R	0.31	N/A	0.31
---	------	-----	------

RELEASED
2015-08-21
BY 15-552 ON

DESIGN	AK	DART AEROSPACE USA, INC.	BT
DRAWN	VS	KENT, WA	
CHECKED	AK	DRAWING NO.	REV
MFG. APPR.	JLM	D5039	SHEET 1
APPROVED	HS	TITLE	SOCIAL
DE APPR.	DS		

198-1, C2-1	VS	AEROSPACE USA, KENT, WA
	AK	
	BY	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB045040



Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045040
PO Date: 11/8/19
Due Date: 11/15/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground
Pynt Terms: 2% 10 Net 30
Freight Terms:
Special Comments:

NOV 11 2019

Items													
Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	203010	92311A564			Set Screw D3533-1 AS PER DWG D3533 REV. B	Firmed X100	-	11/15/19	100 pcs	0 pcs	100 pcs	\$0.2374/pcs	\$23.74
													NOV 20 2019
2	203065	6L094		6264k52 1/PK	Master Link D5039-3 : AS PER D5039 REV.B	Firmed X10	-	11/15/19	10 Ea	0 Ea	10 Ea	\$3.46/Ea	\$34.60
													NOV 20 2019
3		601.2045		6641A41	RTV (LOCTITE 598) : RTV, Loctite 598 EXP: DATE REQUIRED AT 6 MONTH SELF LIFE per conf: exp date 02/21	Firmed X10	-	11/15/19	10 Ea	0 Ea	10 Ea	\$16.43/Ea	\$164.30
													NOV 20 2019



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K8A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB045040



Items													
Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
4		3495T51		1/pk	Heavy Duty Wire Rope Thimble - for Lifting, 18-8 Stainless Steel, for 5/8" Rope Diameter	Firmed X4	-	11/15/19	4 Ea	0 Ea	4 Ea	\$17.70/Ea	\$70.80
5		3570T35		1/pk	Lifting Ring	Firmed X3	-	11/15/19	3 Ea	0 Ea	3 Ea	\$56.33/Ea	\$168.99
Grand Total:													\$462.43

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

CL

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/11/19 7:36 AM Dart.Lavoie.Chantal



Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: N/A

Purchase Order
POHB045040
Order Placed By
Chantal Lavoie
McMaster-Carr Number
4913922-01

Page 1 of 1
11/08/2019

Line	Product	Ordered	Shipped
1	92311A564 18-8 Stainless Steel Cup-Point Set Screw, 1/4"-28 Thread, 1" Long, Packs of 50	2 Packs	2 ✓
2	6264K52 Connecting Link for ANSI Number 40-SS Single Strand Corrosion-Resistant Roller Chain	10 Each	10 ✓
3	6641A41 Flexible Gasket Maker Sealant, Loctite 598, 2.36 oz. Tube, Expires 02/21	10 Each	10 ✓
4	3495T51 Heavy Duty Wire Rope Thimble - for Lifting, 18-8 Stainless Steel, for 5/8" Rope Diameter	4 Each	4 ✓
5	3570T35 Pear-Shaped Link for Lifting, for 1/2 Chain Trade Size (One Chain)	3 Each	3 ✓

Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.

Sarah Weinberg
Sarah Weinberg
Compliance Manager

RECEIVED
NOV 11 2019
DART AEROSPACE LTD.